

Small Diameter Gas Pipe Packaging Instructions

1/2" CTS Sizes

1. Before a completed coil is removed from the winder, the coil is shrink-wrapped together in three locations 120° apart. Red caps are placed on the coil ends.
2. The completed coil is then removed from the winder and is placed on a pallet covered with one sheet of cardboard. The first coil is banded to each of the four sides of the pallet through holes cut in the cardboard.
3. 500' coils are stacked 18 high per pallet. Coils 1-4 are banded together, then 4-9, then 10-15, then 13-18. Two more bands are secured around the entire stack through the center. Corner guards are used where the bands exert pressure on the pipe at the top of the stack.
4. 1,000' coils are stacked 11 high per pallet. Coils 1-4 are banded together, then 4-9, then 7-11. Two more bands are secured around the entire stack through the center. Corner guards are used where the bands exert pressure on the pipe at the top of the stack.
5. The palletized stack is then shrink-wrapped twice and is ready to be loaded on a truck.

3/4" IPS Sizes

1. If incremental banding is desired, each coil of pipe is banded at intervals as it is coiled during production. The first band is placed after two layers have been coiled and then a band is added every two subsequent layers. The final band is positioned to keep the loose pipe ends secure.
2. After the coil is complete, three more bands are wrapped around the entire coil 120° apart. Red caps are placed on the coil ends.
3. The coil is removed from the winder and is placed on a pallet covered with one sheet of cardboard. The first coil is banded to each of the four sides of the pallet through holes cut in the cardboard.
4. Coils are stacked 7 high. Coils 1-4 are banded together and stacks 4-7 are banded together. Two more bands are secured around the entire stack through the center.
5. The palletized stack is then shrink-wrapped twice and is ready to be loaded on a truck.

1" CTS Sizes

1. Before a completed coil is removed from the winder, the coil is banded in three locations 120° apart. One of the three locations is 6" from the loose end at the outer diameter of the coil. Red caps are placed on the coil ends.
2. The coil is then removed from the winder and is placed on a pallet covered with one sheet of cardboard. The first coil is banded to each of the four sides of the pallet through holes cut in the cardboard.
3. Coils are stacked 6 high. Coils 1-4 are banded together and stacks 4-6 are banded together. Two more bands are secured around the entire stack through the center.
4. The palletized stack is then shrink-wrapped twice and is ready to be loaded on a truck.

Custom packaging available upon request.